

Date: Wednesday, 21/01/2009 7:38:30 AM
 User: Melanie Fauteux









Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CLEVIS
Job Number :	45001		
Estimate Number :	12060		
P.O. Number :		Part Number :	PB6743001133
This Issue :	21/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE35
First Issue :	11	Project Number :	N/A
Previous Run :	40021	Drawing Revision :	B1
	Type :	Material :	
	MACHINED PARTS	Due Date :	27/01/2009
Written By :		Qty:	10
Checked & Approved By :	<u>mf 09-01-21</u>	Um:	Each
Comment :	Est. A05.08.26 New issue KJ/JLM\		
	Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1000	ROUND BAR 1.00"
  <p>Comment: Qty.: 0.1662 f(s)/Unit Total : 1.6622 f(s) ROUND BAR 1.00" Turn as per Dwg B67-43001 Dwg Rev: <u>B1</u> Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-133 Batch: <u>M101419 M04554</u> 1,8311 <u>mf 09/02/07</u></p>		
2.0	DOOSAN LATHE	DOOSAN LATHE
  <p>Comment: Doosan Lathe 1- Turn as per Folio FA Rev: <u>MA</u> & Dwg B67-43001-1Rev: <u>B1</u> 2-Deburr per dwg B67-43001-1 <u>mf 09/02/07</u></p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
  <p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>mf 07/02/07</u> (10)</p>		
4.0	QC8	SECOND CHECK
  <p>Comment: SECOND CHECK <u>mf 09/02/08</u> (10)</p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(10)

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

FL 09/02/09

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 09-02-09

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 446A

SS 09/02/09 (X)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/10

Job Completion



MF 09-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
06-01-20

10057

① -157 TUBE

MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

② -131 TUBE END CAP

MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000

① -137 LOCKING SLEEVE

MATL: 1.00 O/D X .065 WALL, 6061-T6, WH 1 7007/6
SCALE 2.000

① -127 HANDLE ARM

MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

① -129 TUBE HANDLE

MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/8
SCALE 1.000

① 133 CLEVIS

MATL: 875 BND, 6061-T6, 00-A-200/8
SCALE 2.000

PREMIER AVIATION, INC.
2020 Aviation Parkway, Grand Prairie, Texas 75051
D105UV8 B67-43001
SHEET 35 OF 45

ORIGINAL